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SUPPLEMENTARY MATERIAL

Challenges in the use of natural flavorings and labeling compliance in meat preparations in the Umbria region (central Italy)

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Supplementary Table 1. Questionnaire administered to establishments. * For some questions it is possible to give more than one answer

| Questions | Answer | Answered/Total | Percentage |
|----------------------------------|---|----------------|---------------|
| 1) Do you prepare | o Yes | 15/15 | 100% |
| minced meat? | o No | 0/15 | 0% |
| 2)* If you answer | Beef burger | 12/15 | 80% |
| positively to | Sausage stuffer | 7/15 | 47% |
| question 1), Which | Chicken/turkey burger | 3/15 | 20% |
| preparation of | Meatballs/meatloaf/rolls | 6/15 | 40% |
| minced meat | Meat sandwiches | 3/15 | 20% |
| preparations do | Other | 8/15 | 53% |
| you produce? | | 0/13 | 3370 |
| | Only unpackaged | 8/15 | 53% |
| 3)* How are | Only unpackagedPrepackaged | 5/15 | 33% |
| minced meat | Both methods | 1/15 | 7% |
| preparations sold? | O Both methods | 1/15 no answer | 7% no answer |
| | | 1/15 no answer | 770 no unswer |
| 4)* How many | o < 10 kg | 3/15 | 20% |
| minced meat | o From 10 kg to 50 kg | 8/15 | 53% |
| preparations are | ○ > 50 kg | 4/15 | 27% |
| made per week? | 0 > 50 kg | 7/13 | 2770 |
| 5)* How many | o 1-2 times | 4/15 | 27% |
| times a week are | o 3-4 times | 5/15 | 33% |
| meat preparations | o Everyday | 6/15 | 40% |
| produced? | | 0/13 | 1070 |
| 6) Is there an | | | |
| internal traceability | o Yes | 12/15 | 80% |
| register for meat | o No | 3/15 | 20% |
| preparations? | | | |
| 7) If you answer | | | |
| positively to | | | |
| question 6), are the | o Yes | 11/12 | 92% |
| quantities of all | o No | 1/12 | 8% |
| ingredients used | | | |
| and their respective | | | |
| batches reported? | | | |
| 8) What | | | |
| ingredients do you | - | - | - |
| use in your minced | | | |
| meat preparations? | Against to the traditional resine | 12/15 | 80% |
| | According to the traditional recipe of the establishment | 12/13 | OU70 |
| 0)* How did you | | 5/15 | 33% |
| 9)* How did you make the recipe? | According to consumer preferencesAccording to suggestions from | 3/15 | 33% 20% |
| make the recipe: | According to suggestions from colleagues, suppliers etc. | 3/13 | 20/0 |
| | Other | 1/15 | 7% |
| | | 1.10 | , , , |

| 10) D' 1 1 | T | | |
|---------------------|---|----------------|---------------|
| 10) Did you share | o Yes | 8/15 | 53% |
| the recipe with | o No | 7/15 | 47% |
| anyone? | o Cumilians | 3/8 | 38% |
| 11)* If you answer | o Suppliers | 0/8 | 0% |
| positively to | o Colleagues | 1/8 | 13% |
| question 10), who | Family/employeesHACCP consultant | 6/8 | 75% |
| did you share the | D 1 | 2/8 | 25% |
| recipe with? | Food agentsOther | 2/8 | 25% |
| 12) Is the list of | O Other | 2/6 | 2370 |
| ingredients | | | |
| provided in a | o Yes | 15/15 | 100% |
| specific book/label | o Yes o No | 0/15 | 0% |
| available to the | 0 100 | 0/13 | 0 / 0 |
| consumer? | | | |
| 13) Who makes the | Always the same operator | 10/15 | 67% |
| meat preparations? | All employees | 5/15 | 33% |
| meat preparations. | During the opening hours of the | 5/15 | 34% |
| | butcher's shop, at the same times | 3/13 | 5470 |
| | as the other processes in the | | |
| | establishment | | |
| 14)* When are | During the opening hours of the | 2/15 | 13% |
| meat preparations | butcher's shop, but at different | 2/13 | 1370 |
| made? | times than the other processes of | | |
| made. | the establishment | | |
| | At specific times | 2/15 | 13% |
| | During business closing hours | 4/15 | 27% |
| | o Buring outsiness treams nears | 2/15 no answer | 13% no answer |
| | o In a specific cold room | 8/15 | 53% |
| | o In the cold room together with | 1/15 | 7% |
| | other products | 1/10 | , , , |
| 15)* Where are | At the sales counter | 8/15 | 53% |
| meat preparations | In the processing room | 0/15 | 0% |
| stored before sale? | o They are not stored because they | 1/15 | 7% |
| | are prepared at the time of sale | -1.20 | , , , , |
| | O Other | 0/15 | 0% |
| | o In a specific cold room | 4/15 | 27% |
| 1.67 % 77.71 | o In the cold room together with | 2/15 | 13% |
| 16)* Where are the | other products | | |
| preparations stored | At the sales counter | 5/15 | 33% |
| during the | In the processing laboratory | 0/15 | 0% |
| establishment | o They are not stored because they | 3/15 | 20% |
| closing hours? | are prepared the time of sale | | |
| | o Other | 0/15 | 0% |
| 17) Is the | | | |
| equipment used | o Voc | 0/15 | 600/ |
| dedicated | o Yes o No | 9/15 6/15 | 60% 40% |
| exclusively to meat | ○ No | 6/15 | 4070 |
| preparations? | | | |
| 18) Is there a | o Yes | 12/15 | 80% |
| preparation and | o No | 3/15 | 20% |

| | T | 1 | |
|----------------------|---|-------|---------------|
| management | | | |
| procedure for meat | | | |
| preparations in | | | |
| your manual? | | | |
| 19) If you answer | | | |
| positively to | o Yes | 12/12 | 100% |
| question 18), is it | o No | 0/12 | 0% |
| adequate? | | | |
| 20) Do you use | | | |
| flavourings in your | o Yes | 13/15 | 87% |
| minced meat | o No | 2/15 | 13% |
| preparations? | | 2,10 | 1370 |
| 21) If you answer | | | |
| | | | |
| positively to | | | |
| question 20), what | - | - | - |
| flavourings do you | | | |
| use? | | | |
| 22) Is there a scale | o Yes | 13/15 | 87% |
| to weigh | o No | 2/15 | 13% |
| flavourings? | 0 110 | 2/15 | 1370 |
| 23) If you answer | | | |
| positively to | o Yes | 12/13 | 92% |
| question 22), has | 3.7 | 1/13 | 9276 8% |
| the scale ever been | o No | 1/13 | 870 |
| calibrated? | | | |
| | Without any particular reason | 3/13 | 23% |
| 0 A) sh T C | o To improve meat preparation | 7/13 | 54% |
| 24)* If you use | flavour | | |
| answer positively | To extend the shelf life of the | 7/13 | 54% |
| to question 20), | product | ,,,10 | 5 17 5 |
| why did you decide | To improve meat preparation | 5/13 | 38% |
| to use flavorings? | | 3/13 | 3070 |
| | appearanceOther | 0/13 | 0% |
| 25) If you anaryon | o Other | 0/13 | 0 / 0 |
| 25) If you answer | | | |
| positively to | V | 7/12 | <i>5.</i> 40/ |
| question 20), do | o Yes | 7/13 | 54% |
| you know the | o No | 6/13 | 46% |
| composition of the | | | |
| flavours you use? | | | |
| 26) If you answer | | | |
| positively to | | | |
| question 20), are | o Yes | 9/13 | 69% |
| there technical data | o No | 4/13 | 31% |
| sheets for the | | | |
| flavours? | | | |
| 27) If you answer | | | |
| positively to | X7 | 1/12 | 00/ |
| question 20), is | o Yes | 1/13 | 8% |
| adding flavours a | o No | 12/13 | 92% |
| CCP? | | | |
| | <u>l</u> | L | |

| 28) Do you have a recipe for adding | | | |
|-------------------------------------|---|---|---|
| flavourings to meat | | | |
| preparations? | | | |
| (if so, indicate the | - | - | - |
| quantity in grams | | | |
| of flavouring per | | | |
| 100 g of minced | | | |
| meat) | | | |
| 29) What is the | | | |
| shelf life of meat | | _ | _ |
| preparations? How | - | _ | _ |
| was it assessed? | | | |

Supplementary Table 2. Experimental burger recipes.

| Recipes | Ingredients | % flavouring mix |
|-----------|---------------------|------------------|
| Recipes 1 | Minced meat + MIX 1 | 0.5 |
| Recipes 2 | Minced meat + MIX 2 | 20 |
| Recipes 3 | Minced meat + MIX 3 | 10 |
| Recipes 4 | Minced meat + MIX 4 | 2 |
| Recipes 5 | Minced meat + MIX 5 | 1 |
| Recipes 6 | Minced meat + MIX 6 | 1.2 |

MIX, commercial natural flavouring mixture; minced meat, beef minced meat.

Supplementary Table 3. Natural flavoring composition declared in the technical sheet.

| Natural flavouring mix | Composition |
|------------------------|---|
| MIX 1 | E262 sodium acetate, E331 sodium citrate, sodium chloride, E301 |
| | sodium l-ascorbate |
| MIX 2 | dextrose, salt, dried whole egg, milk powder, rice flour, natural |
| | flavours, spices |
| MIX 3 | dehydrated potato flakes, dextrose, sodium chloride, natural |
| | flavours, E551 silicon dioxide, sunflower oil |
| MIX 4 | dextrose, sodium chloride, natural flavours supported on dietary |
| | fiber (legumes), E262 sodium acetate, E331 sodium citrate, E301 |
| | sodium ascorbate, E504ii magnesium carbonate |
| MIX 5 | dextrose, sodium chloride, natural flavours |
| MIX 6 | dextrose, sodium chloride, E262 sodium acetate, E331 sodium |
| | citrate, E300 ascorbic acid, natural flavours, E504ii magnesium |
| | carbonate, sunflower oil |

MIX, commercial natural flavouring mixture